



SKIDOO G4 SKIDPLATE INSTALLATION INSTRUCTIONS

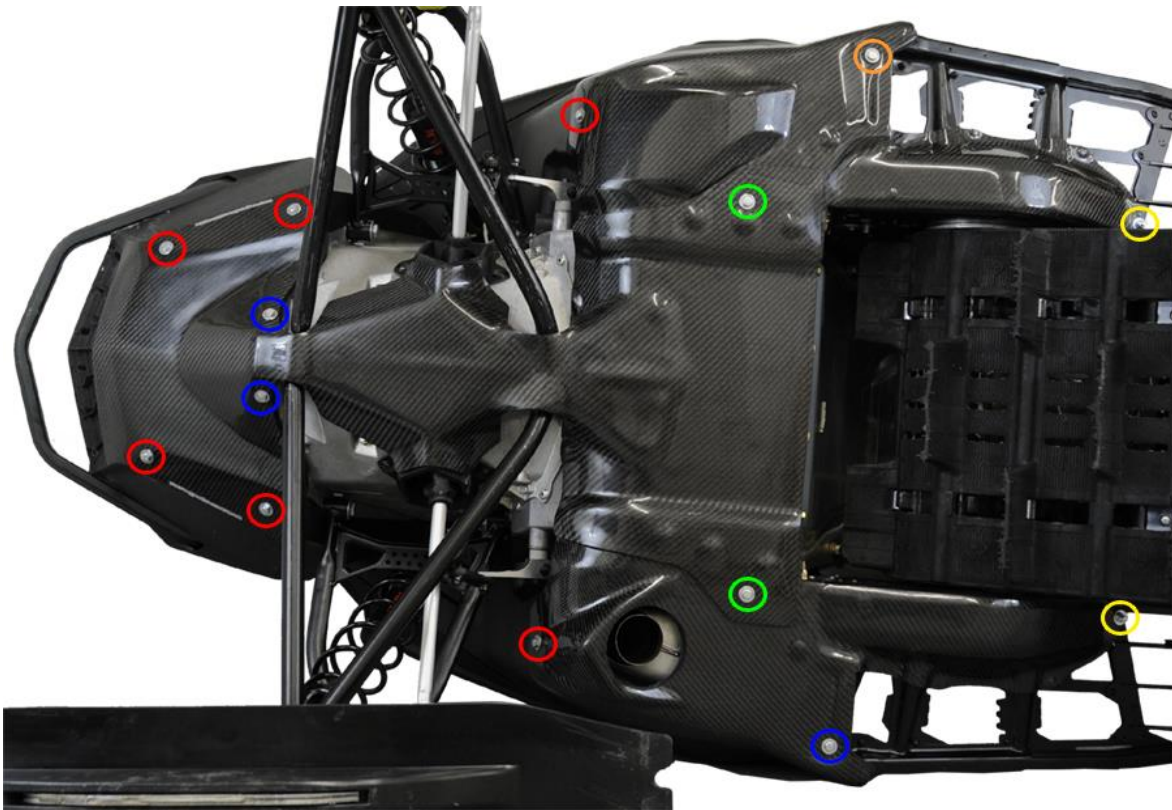
TOOL REQUIRED: New ¼” Drill Bit, Countersink (for deburring metal), Cordless Drill, 1/8” Punch, Small Hammer, 10mm Wrench, 10mm Socket, Small Vice Grip Plier, Exhaust Spring Puller, 17mm Wrench, T25 Torx.

1. Remove side panels, headlight/hood console, exhaust system.
2. Drill out stock rivets in hole locations marked with blue, yellow, and orange circles.
 - a. Rivets marked with blue circles:
Hold backside of aluminum rivet with vice grip plier to keep from spinning. Drill off head of aluminum rivet. Use punch to remove rivet body. Drill hole location to ¼”. Remove any metal fragments from engine/clutch compartments.
 - b. Factory threaded insert marked with orange circle:
Hold insert with vise grip from inside. Drill out threaded insert. Remove 100% of factory threaded insert.
 - c. Steel rivets marked with yellow circles:
Use brand new sharp drill bit only to complete this step. Drill bottom head off of rivets. Use punch to knock body of steel rivet. Drill rivet hole out to ¼”. Deburr holes of any burrs so washers seat flat.
3. Install rear skid plates with provided 6x25 fasteners in locations marked with blue, orange, and yellow circles. Nuts face down on locations marked with yellow circles. Tighten evenly until snug.
 - a. Use rear skid plates as templates to drill ¼” holes through body plastic and inside sheet aluminum tabs in locations marked by green circles.
4. Install front Skid Plate over Rear Skid Plates in locations marked with green and blue circles.
 - a. Use 6x30 fasteners in locations marked with green circles.
 - b. Use 6x25 in fasteners in locations marked with blue circles. Use (2) small washers on inside.
 - c. Tighten fasteners evenly.
5. Use Skid Plates as templates to drill ¼” holes marked with red circles. Use 6x20 fasteners. Tighten until snug.
6. Reinstall exhaust system, headlight/hood console, and side panels.

Please call or email if you need specific technical help
774-849-5097/info@rpmcomposites.com.



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